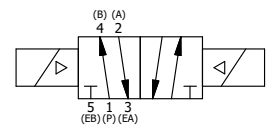



 ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN, BOTH SIDES FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

FLG	QTY	PART NO	DESCRIPTION
8	2	V-19-SS	PLUG, SOCKET PIPE 1/8"-27 NPT, 7/8 TAPER, PLAIN, FLUSH SEAL, STAINLESS STEEL
7	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	8	V-584-SS	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, 18-8 OR 303 SS
5	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
4	2	V-564	SYSTEM 8 INTRINSICALLY SAFE SOLENOID OPERATOR.
3	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	ZB2-1	BODY - BRASS, UPPER PILOTS (BUTTON BLEEDER), 1/4" SIDE PORT VALVE

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.



LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED 2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna DATE: 3/6/2015 SCALE: 1 : 1 SHEET: 1 OF 1	CHECKED: KWaite DATE: 6/1/2015 RELEASED: HWomack DATE: 6/1/2015
TITLE: 1/4" SIDE PORT, DBL SOL, 2 POS, FRICTION POS, SOL RTRN, BRASS & STAINLESS, INTR SAFE, 24VDC	PART NO.: ZESS2A 24VDC

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT